Aviation Turbine Fuels, Kerosene Type (Jet A-1)

IOC JETA -1:

IOC JET A-1 is a petroleum distillate blended from kerosene fractions having Aromatics below 20 % v/v, Total sulphur below 0.25 % mass, Mercaptan Sulphur below 0.002 % mass, freezing point below - 47 $^{\circ}$ C and a flash point above 38 $^{\circ}$ C. It contains Static Dissipator additive STADIS 450.

It meets the requirement of:

IS 1571: 2001 (Seventh Revision)
DEF STAN 91-91 Issue 5
ASTM D 1655 (JET A-1)
IATA Guidance Material for Aviation Fuel Specification - 5th Edition 2005
AFQRJOS – Issue 20, March' 2005

Specification:

SI No.	Characteristics	Requirement			
Appearance					
(a)	Visual	Clear, bright, visually free from solid matter and un-dissolved water at normal ambient temperature			
(b)	Colour (Saybolt)	Report			
(c)	Particulate contamination at point of Manufacture, mg/l, Max	1.0			
Composition					
(a)	Acidity, total mg KOH/g, Max	0.015			
(b)	Aromatics, percent by volume, Max	20			
(c)	Olefins content, percent by volume, Max	5.0			
(d)	Sulphur, total percent by mass, Max	0.25			
	Sulphur, Mercaptan, percent by mass, Max	0.002			
(e)		OR			
	Doctor test	Negative			
(f) Refining component, at the point of manufacture:		5			
		Report			
	(a) Hydro processed component, %, v/v	Report			

(b) Severely hydro processed component,%, v/v.

Volatility

(a) Distillation

Fuel Recovered:

	Initial boiling point, ⁰ C		Report	
	10 percent by volume, at ⁰ C, Max		205	
	50 percent by volume, at ^⁰ C		Report	
	90 percent by volume, at ^⁰ C		Report	
	Final boiling point, ⁰C Max		300	
	Residue percent by volume Max		1.5	
	Loss, percent by volume, Max		1.5	
(b)	Flash point (Abel), ⁰C Min		38	
(c)	Density at 15 ⁰ C; kg/m ³		775 to 840	
Fluidity				
(a)	Freezing point, ⁰C, Max		- 47	
(b)	Kinematic Viscosity. (mm²/s) at –20 ⁰ C Max.		8.0	
Combustion				
(a)	Specific energy MJ/Kg., Min. OR		42.8	
		OR		
	Product of API gravity and Aniline Point, Min.		4800	
(b)	Smoke point, mm, Min OR		25	
		OR		
	Smoke point, mm, Min		19	
	and Naphthalenes, percent by volume, Max.		3.0	
Corrosion				

Corrosion

(a)	Copper strip corrosion, for 2 h at 100 ⁰ C	Not worse than No. 1		
(b)	Silver strip corrosion, for 4 h at 50 ⁰ C classification, Max.	0		
Stability				
(a)	Thermal stability (JFTOT) Filter pressure differential, mm Hg, Max.	25.0		
(b)	Tube rating, visual	Less than 3, No.'PEACOCK' or 'ABNORMAL' Colour deposits		
Contaminants				
(a)	Existent gum, mg/100 ml, Max	7		
(b)	Water reaction:			
	Interface rating, Max.	1b		
	Separation rating, Max.	Sharp separation no emulsion or precipitate, within or upon either layer		
(c)	Micro Separometer rating at point of manufacture MSEP, (WSIM)Min	70 (with SDA) 85 (without SDA)		
Conductivity				
	Electrical conductivity, pS/m (at temperature)	50, Min. 450, Max.		
Lubricity				
	Lubricity, WSD mm, Max.	0.85		