



TSD 6208 B

**PLANT STANDARD
BHOPAL**

BP 635 36 03

Rev. No. 02

PAGE 1 OF 2

SUPERSEDES
BP 6353603 (Rev.01)**CHASERS - CIRCULAR (NAMCO), FOR STYLE 'DS'
DIE HEAD, METRIC, COARSE PITCH****1. SCOPE**

This Plant Standard covers the dimensions and other requirements for Circular (Namco) Chasers, for style 'DS' Die Head, Metric Coarse Pitch (RH).

2. DESIGNATION

A Circular (Namco) chaser of size M10 x 1.5 mm, Coarse Pitch for 1" Style 'DS' Die Head, shall be designated as -

2.1 On Indents - Circular (Namco) Chaser M10 x 1.5 for 1" Style 'DS' Die Head to BP 635 36 03.

2.2 For Issuing Enquiries and Purchase Orders - Delete the Plant Standard No. from the above designation and add the information given under clause-3.

2.3 Abbreviated Description - CRCLR CHSR M10 x 1.5 for 1" 'DS' DH.

3. COMPLIANCE WITH STANDARDS

3.1 Proprietary item of M/s Alfred Herbert Small Tools Ltd., Birmingham.

4. NOTE

4.1 For Namco, self opening, style 'DS' Die Head refer Plant Standard BP 635 99 04

4.2 For Chaser Blocks refer Plant Standard BP 635 51 03.

COPYRIGHT AND CONFIDENTIAL

The information on this document is the property of Bharat Heavy Electricals Limited, Bhopal. It must not be used directly or indirectly in any way detrimental to the interest of the company.

Revision : Reviewed & Updated

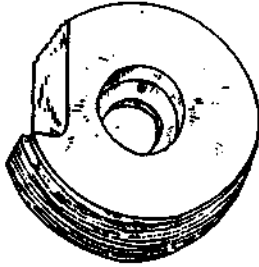
Issued by :

STANDARDS AND MATERIALS GROUP
TECHNICAL SERVICES DEPARTMENT

Rev. No. : -02

Date : 21.02.2004

Date of first issue : 28.12.1974



STOCKING / USER DEPARTMENTS IS SHOWN
AGAINST EACH SIZE.

- ⊗ Denotes proposed stock size.
- Denotes stock size.
- △ Denotes non-preferred size, stocked for the time being only.

All dimensions are in mm.

NOM. THD SIZE	PITCH	SIZE OF DIE HEAD	CODE NO	PREF/STOCK SIZE	STOCKING/USER DEPARTMENT
M8	1.25	13/16"	BP 635 36 03 991	●	CTX
M10	1.5		BP 635 36 03 983	●	CTX
M12	1.75		BP 635 36 03 967	●	CTX
M16	2		BP 635 36 03 940	●	CTX
M20	2.5		BP 635 36 03 924	●	CTX
M10	1.5	1"	BP 635 36 03 975	●	CTX
M12	1.75		BP 635 36 03 959	●	CTX
M16	2		BP 635 36 03 932	●	CTX
M20	2.5		BP 635 36 03 916	●	CTX
M24	3	1 5/8"	BP 635 36 03 908	●	CTX
M24	3		BP 635 36 03 894	●	CTX
M30	3.5		BP 635 36 03 886	●	CTX
M36	4	2"	BP 635 36 03 860	●	CTX
M30	3.5		BP 635 36 03 878	●	CTX
M36	4		BP 635 36 03 851	●	CTX
M42	4.5		BP 635 36 03 843	●	TRM
M48	5				