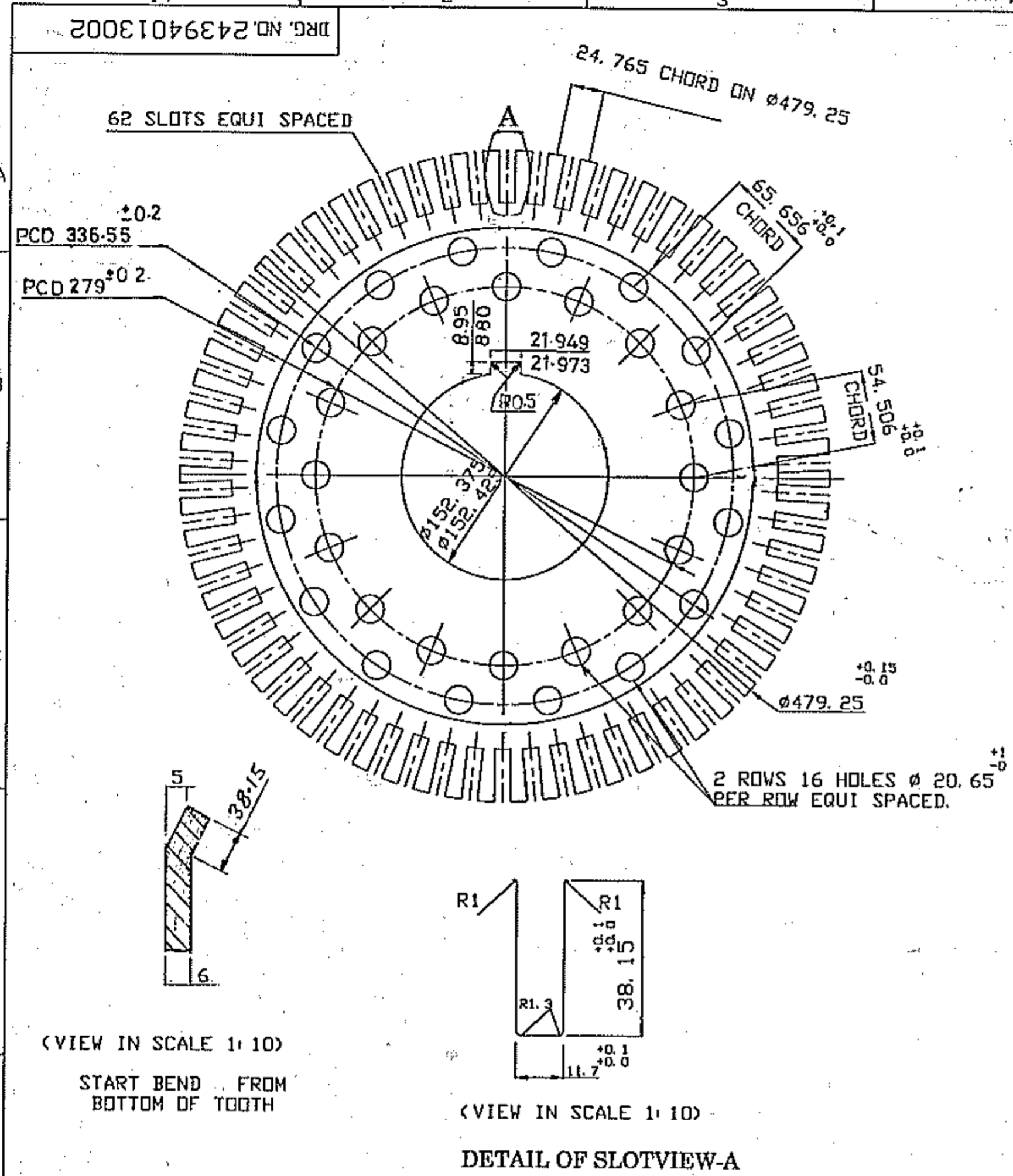


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TOOL LIST		
ITEM	TOOL NO.	DESCRIPTION

- 1 REMOVE SHARP EDGES AND BURRS, ON BOTH SIDES.
- 2 ENSURE FLATNESS OF PLATE BEFORE MACHINING.
3. PAINT WITH ANTI CORROSIVE PRIMING PAINT AA56101 BOTH SIDE TO PROCESS SPEC. 94217CL. 5
4. DRILL 4 HOLES Ø12 AS SHOWN ON TWO PLATES. JOIN PLATES BY DEPOSITING WELD MATERIAL IN THE HOLES. GRIND & DRESS THE SURFACES TO FLUSH THE WELD DEPOSIT BEFORE STARTING ANY OTHER OPERATION.
5. WELD NOT TO PROTRUDE FROM BOTH THE SURFACES.
6. FOR BOM REFER DRG. NO. 34394013001
- 7 TWO PLATES EACH 0.15 THICK MAKE ONE ASSEMBLY, AND TWO SUCH ASSEMBLIES ARE REQUIRED PER ARMATURE/MACHINE.

VAR. NO.	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	DWG. NO.	IT. NO.	MATL. CODE	UNIT	UNIT WT.
				ARM. CORE END PLATE 67X479.2550			AA1010B	KG	4.00
						VAR.	MATL. SPCH.		QTY.

28-CARD TYPE-3      28-CARD TYPE-1      28-CARD TYPE-2

**ADDITIONAL INFORMATION**

STATUS OF DRAWING: TME-1 TXM-3 TNX-1 PRM-4

DISTRIBUTION OF PRINTS: TME-1 TXM-3 TNX-1 PRM-4

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT: **TM 4907 AZ**

DHARAT HEAVY ELECTRICALS LTD. BHOPAL

NAME	SIGN	DATE	NO. OF VAR
SANTOSH		27-5-06	
A. DANI		27-5-06	
NOI NAGAR		27-5-06	

REF. TO ASSY. DRG. ITEM NO. NO. OF ITEM: 04394001001 38 001

DRAWING NO. 24394013002 REV. 02

SHEET NO. 01 NO. OF SHEET 01

DEPT. CODE: TME 405

UNTL. DIHS. GR. SCALE: TM 20079 GR-M 1:3

WEIGHT (K.G.): 6.8

TITLE: **ARMATURE CORE END PLATE (LASER CUT)**

REV.	DATE	ALT. CKD	APPD	REV.	DATE	ALT. CKD	APPD	REV.	DATE	ALT. CKD	APPD	REV.	DATE	ALTERED CHECKED	APPROVED	REV.	DATE	ALTERED CHECKED	APPROVED	REV.	DATE	ALTERED CHECKED	APPROVED	

ZONE: BOM 17.001 WAS NOT ON. NOTE - 6 WAS ON. CA 4 HOLES Ø12 & NOTE 4, 5 & 7 WERE ON. DIM. 6 WAS 6.3. (D-1) IN TITLE BLOCK LASER CUT WAS NOT ON. (ON PRM REQUEST)