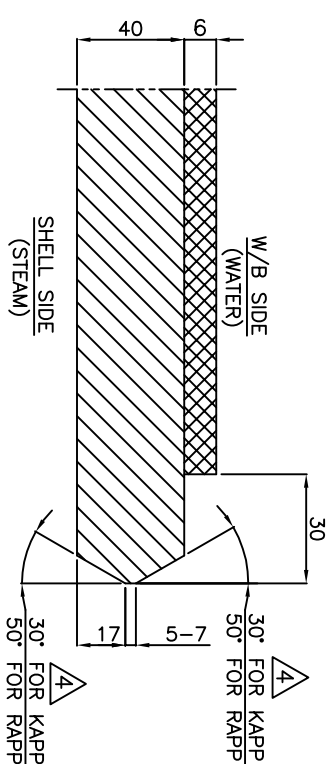
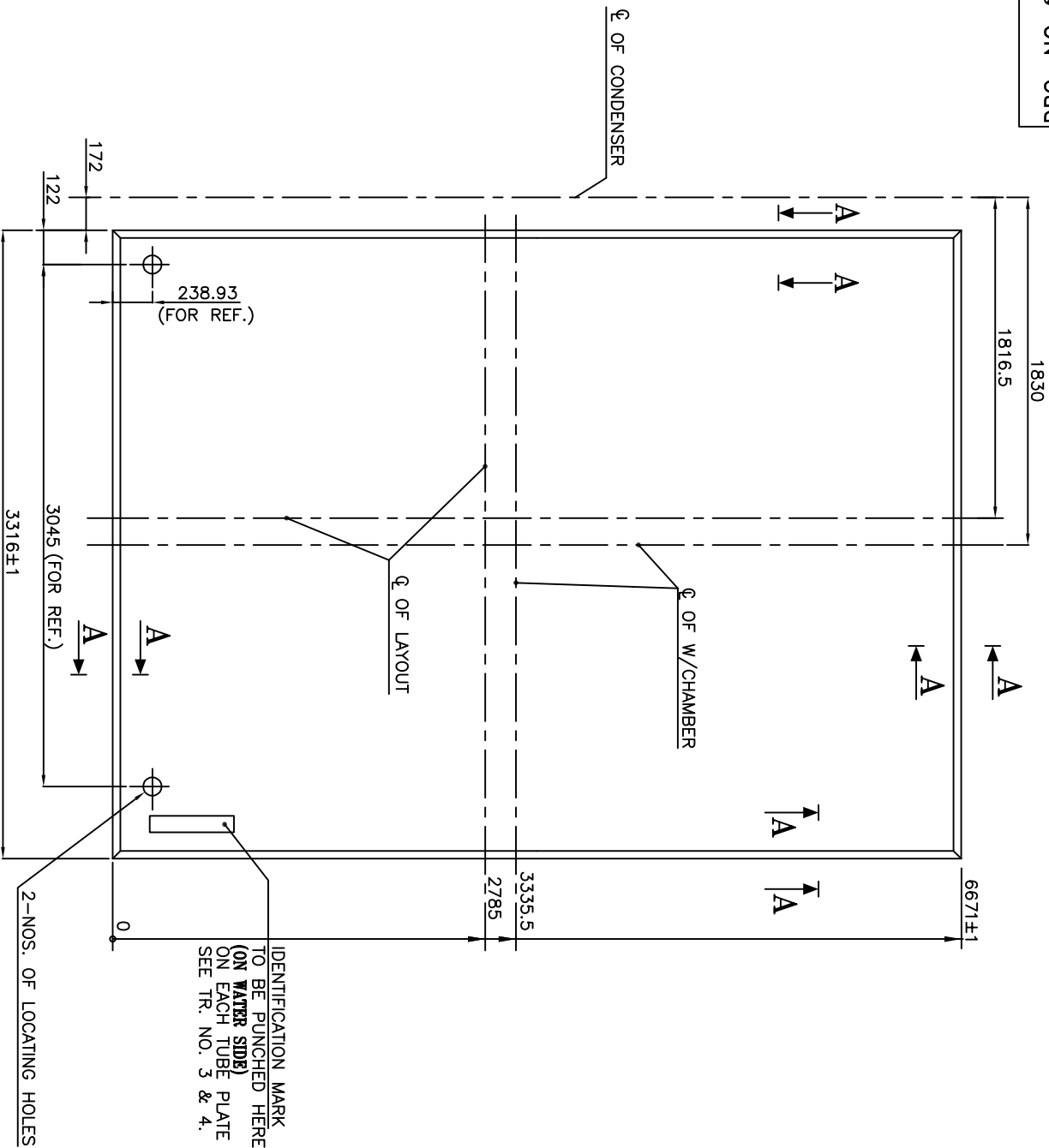


80007-32091-3 ON DRG

CTQ: CRITICAL TO QUALITY

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TECHNICAL REQUIREMENTS (TR) :-

- TOTAL HOLES 11432 NOS. ARE TO BE DRILLED AS PER TUBE LAYOUT DRG.NO. 0-16000-40072.
SIZE OF HOLES = DIA 28.85-86
- PAINTING & PRESERVATION AS IS TO BE DONE AS PER DRG. NO. 4-16011-40083.
- PUNCH IDENTIFICATION MARK ON EACH TUBE PLATE AS GIVEN BELOW:
XXXXX-TP-RS-YYY MARKING AREA TO BE IDENTIFIED BY PUTTING RECTANGULAR BLOCK BY PAINTING.
- XXXXX - W.O. NO. : YYY - TUBE PLATE NO.
FOR DETAILS REFER MID OF PUNCHING DETAILS.
- ALL INSPECTION RECORDS TO BE MAINTAINED AS PER IDENTIFICATION MARKS ON RESPECTIVE TUBE PLATES.
- DIAGONALS OF THE TUBE PLATE = 7450±2mm.

WEIGHT OF UNDRILLED (FABRICATED) TUBE PLATE = 7912. Kgs. (FOR RAPP)
7939. Kgs. (FOR KAPP)

INVENTORY NO.	06.07.12	3-16019-40001
REV.	DATE	REF. DRG. NO.
05	17.10.14	
04	15.07.14	
03	11.12.13	

001	3316x6671	00	001	TUBE PLATE (40+6TK.)	58	59	60	77	29	31	34	45	55	56	58	5212 (FOR RAPP)	5239 (FOR KAPP)	
VAR00	QTY	REMARKS	VAR. NO.	ITEM NO.	STD	DRAWING NO.	VAR.	IT. NO.	MATL. CODE	MATL. SPCN.	NO	UNIT	WT.	QTY.	NO. OF	NO. OF		
59	64	65	75	78	79	25	27	29	32	33	46	54	55	56	57	58	65	72

28 -> CARD TYPE-3
28 -> CARD TYPE-1
28 -> CARD TYPE-2

ADDITIONAL INFORMATION
STATUS OF DRAWING
DISTRIBUTION OF PRINTS
CDE-2 FBM-4 HCM-4

भारत हेवी इलेक्ट्रिकल्स लिमिटेड
BHARAT HEAVY ELECTRICALS LTD.
Bhopal

DEPT. CODE: AA0230208
SCALE: NTS
TITLE: MAIN TUBE PLATE (DRILLED)

3-16023-40002
3-16023-40008 05