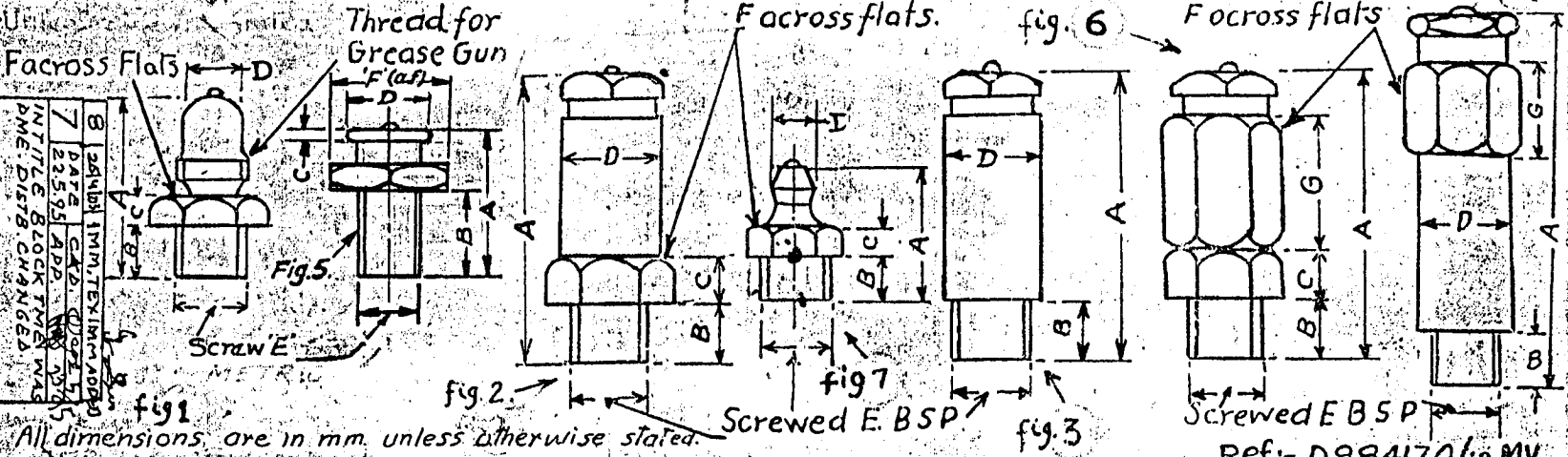


N2-1-1

I.T.M.E. ENGINEERING DISTRIBUTORIAL STANDARDS

400423

Exam. Des. :- Lubricator nipples to dry. C400423 it. 1.



Item	Fig	A	B	C	D	E	F	G	Material To Make	Style	Stores
1	1	25.4	6.35	4.75	7.6	3.2 dia (1/8" B.S. Pipe)	13.35	-	Enols 3.2 B.S. Pipe, Fig(1) Catalogue Pgs. 17 & 18	ST.430030	
2	1	25.4	6.35	4.75	7.6	6.35 dia (1/4" B.S. Pipe)	15.25	-	Enols 6.35 B.S. Pipe, Fig(2) Catalogue Pgs. 17 & 18.		
3	3	33.0	7.6	-	13.95	3.2 dia (1/8" B.S. Pipe)	-	-	From Tecalemit Cat. 8174. With Phosphor Bz. Balls & Springs	ST-15043 Replaced by stem 6	
4	2	40.65	8.9	7.6	13.95	6.35 dia (1/4" B.S. Pipe)	15.25	-	From Tecalemit Cat. 8175. With Phos. Bz. Balls & Springs.		
5	4	45.7	7.6	-	13.95	3.2 dia (1/8" B.S. Pipe)	15.25	12.7	With Phos. Bz. Balls & Springs.		
6	5	25.7	12.5	2.5	15.2	3.2 dia (1/8" B.S. Pipe)	18	-	From Tecalemit Cat. N.D. 6172	ST415043	
7	2	31.75	6.35	7.6	13.95	3.2 dia (1/8" B.S. Pipe)	15.25	-	From Tecalemit Pat. No. NB. 5999 A.D.M. Patt. No. 7760.		
8	6	30.5	6.35	6.35	-	3.2 dia (1/8" B.S. Pipe)	15.25	12.7	From Tecalemit Pat. No. N.B. 6017 A.D.M. Patt. No. 5751.		
9	7	19.05	6.35	3.95	6.35	3.2 dia (1/8" B.S. Pipe)	11.3	-	Enols Catalogue ref. No. No/ 3.2 B.S. Pipe	ST415275	
10	5	23.5	9.0	3.00	16.0	M16 x 1.5	22	-	Button Head Grease Nipple M16 x 1.5 To IS 4009	DIN REF (DIN 3404)	
11	5	18.0	6.5	2.0	16.0	M10 x 1.5	17.0	-	Button Head Grease Nipple M10 x 1.5 To IS 4009	ST.402369	

Machining Tolerance $\pm .25$ mm. unless otherwise stated. Surface finish: Rmax Nickel plated Finish. Stem 1 to 10 Bot-out.

NIPPLES (LUBRICATOR) N2-1-1

5 Stem 11 added for wo 406434/40108
7 DATE 28/5/75
8 DATE 28/5/75
9 DATE 28/5/75
10 DATE 28/5/75
11 DATE 28/5/75

ADD. 2mm
ST.415043 cancelled for 13.
Revised as per P.N. 1. A No. 13012 added 28.5.75
P.N. 1. A No. 13012 added 28.5.75
P.N. 1. A No. 13012 added 28.5.75

ST.415043
ST.415043
ST.415043

R.P.V. J.M.V. S
Prints to
D/C
T.M.C.
TAM

C400423