

## **ANNEXURE A**

<b>1.</b>	The Motor Drive Unit must be manufactured strictly as per drawing and specifications provided by BHEL. Wiring diagram number 34954200001 is standard, however some workorders require nonstandard drawing which will be supplied by BHEL to vendor. In such cases vendor have to do wiring as per BHEL drawing .Delivery of such nonstandard MDU assy will be 2 months after supply of wiring drawing by BHEL. In such cases late delivery clause will be applicable after 2 months from supply of wiring drawing by BHEL.
<b>2.</b>	Dimension, Process, Material, assembly and wiring strictly as per drawing and specification.
<b>3.</b>	Vendor must assembly only approved electrical items.
<b>4.</b>	Painting of protective housing shall be as per BHEL specification SG 15007.
<b>5.</b>	Paint Shade for protective housing and cover will be as per customer requirement and shall be informed later. Vendor has to provide the paint shade as per requirement.
<b>6.</b>	Cabinet hinge direction for Motor will be informed later. Vendor has to comply the hinge direction.
<b>7.</b>	Serial Number, manufacturers name, month and year of production must be engraved/embossed on the MDU.
<b>8.</b>	Each MDU must be placed in a separate wooden cartoon with sufficient shock absorbing materials before dispatch. Packing drawings shell be submitted to BHEL for approval before despatch.