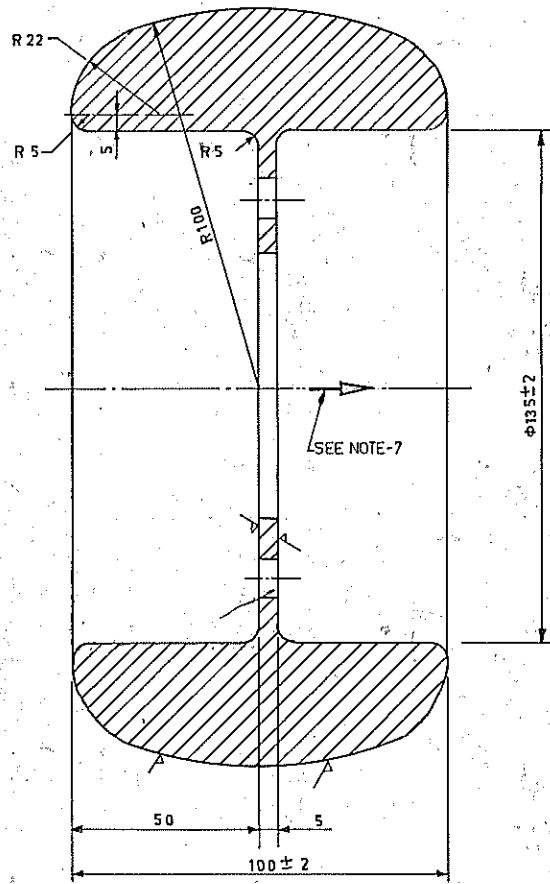


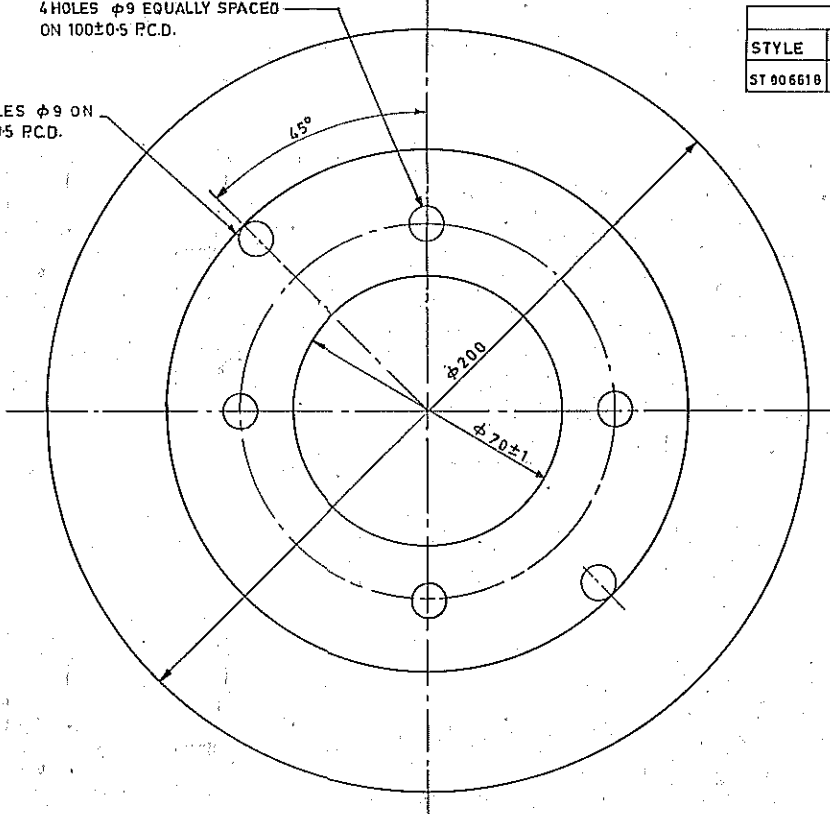
DRG. NO. 2 538 04 01010

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4 HOLES $\phi 9$ EQUALLY SPACED ON 100 ± 0.5 P.C.D.

2 HOLES $\phi 9$ ON 126 ± 0.5 P.C.D.



STYLE LIST				
STYLE	ITEM INCLUDED	DESCRIPTION OR REMARKS	RECORDED	
			DATE	SIG
ST 006610	001	STRESS SHIELD	22-9-84	SD-

NOTES:

1. MACHINING TOLERANCE ± 0.25 UNLESS SHOWN OTHERWISE.
2. TOLERANCE ON RADDI TO BE ± 0.2
3. TOLERANCE ON ANGULAR DIMENSIONS TO BE $\pm 0.5^\circ$
4. THE OUTER SURFACE OF THE SHIELD SHOULD BE FREE FROM ANY SHARP EDGES, DENTS CRACKS AND SHOULD HAVE A UNIFORM SMOOTH FINISH.
5. AFTER MACHINING THE SHIELD TO BE PACKED IN A WOODEN CASE WITH PAPER WASTE PACKINGS TO PROTECT IT FROM ANY SCRATCHES, DENTS OR MECHANICAL DAMAGE. THIS PACKING CASE TO BE RETAINED THROUGHOUT THE PRODUCTION CYCLE AND UP TO SHIPMENT OF SHIELD TO SITE.
6. THE OUTER SURFACE OF THE SHIELD TO BE PAINTED WITH EPILUX-4 SYSTEM AS PER PROCESS SPEC. NO. BP 0672579. THIS WILL BE DONE BY BHEL.
7. AN "ARROW MARK" WITH YELLOW PAINT TO BE MARKED AFTER FINAL COATING.

PATT. NO. 1299000		001	CASTING AL. ALLOY	1	AA 19950	C	KG	3-000
VAR. NO.	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	MATL. CODE	UNIT WT.	QTY.
ADDITIONAL INFORMATION OLD DRG. REF. E 921 6267 STATUS OF DRAWING M			TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		245 KV BUSHING			
DISTRIBUTION OF PRINTS BCE - 1 TCX - 1 BCN - 4 OAX - 1 FXM - 2			BHARAT HEAVY ELECTRICALS LTD. BHOPAL		DRN. P.S. PAL	SIGN Sd/-	DATE 22-9-84	NO. OF VAR.
REV. 04	DATE 24-8-84	ALTERED	DEPT. B.C.E. CODE 421	GRADE OF UNTO. DRG. CM/F	SCALE 1:1	WEIGHT (KG) 3 (APPROX)	REF. TO ASSY. DRG. 05380101002	ITEM NO. 37
DRG. RETRACED: NOTES RE-CRAFTED AND TOLERANCE ADDED.			TITLE BOTTOM STRESS SHIELD		DRAWING NO. 2 538 04 01 010		NO. OF SHEETS 1	