

**PURCHASE SPECIFICATIONS**  
**FOR**  
**PAINT USED IN OIL RIGS**  
**FOR**  
**OIL RIG APPLICATIONS**



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## **GENERAL SPECIFICATIONS FOR PAINT SYSTEM**

**1. SCOPE:**

This specification applies to special types of paint used in AC & DC PCR for outdoor duty in highly dusty, humid and saline industrial environment with ambient temp up to 50 degree centigrade. Hence outside painting should ensure the suitability of the house to withstand such extremes.

**2.0 Type of painting used:**

**1. Top coat :** Interline 878 Acrylic polysiloxane or equivalent.

**Gloss level :** High gloss  
**Volume solids:** 72 % +/- 3%  
**Typical thickness:** 50-70 microns  
**Method of application:** Air spray, brush, roller  
**Dry time at room temp:** Max 5-6 hours

**2. Primer:** Interseal 670 HS surface tolerant self priming EPO or equivalent.

**Gloss level :** Semi gloss  
**Volume solids:** 82 % +/- 3%  
**Typical thickness:** 100-200 microns  
**Method of application:** Air spray, brush, roller  
**Dry time at room temp:** Max 20-24 hours

**3. Thinner:** GTA 007 and GTA 220 or equivalent.