

**FOUNDRY DIVISION**

Date : 10-01-2014

Description of Material : RAMMING MASS TYPE BJ2 (WITH 1% BORIC ACID)

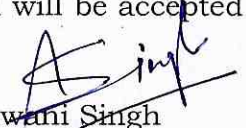
Annual Quantity : 36 MT

Approx. Annual Value : Rs. 277200/-

**Pre-qualification criteria for supply of Ramming mass**

1. Supplier should be manufacturer of Ramming Mass Type Bj2 (With 1% Boric Acid) and should be able to supply Ramming Mass (With 1% Boric Acid) for lining of induction furnace.
2. Party should be able to supply Ramming Mass Type Bj2 (With 1% Boric Acid) as per following specification-

SiO <sub>2</sub> Content	-	98 % min
Fe <sub>2</sub> O <sub>3</sub>	-	0.1% max
Boric acid	-	1 %
Particle size grading	-	0 - 4 mm
3. Party should have Plant and Machineries for manufacturing of Ramming Mass Type Bj2 (With 1% Boric Acid).
4. Party should have Monthly capacity of Minimum 20 MT for manufacturing Ramming Mass Type Bj2 (With 1% Boric Acid).
5. The party should have the experience of minimum three years of making and supplying Ramming Mass Type Bj2 (With 1% Boric Acid) for electric arc furnace. Work order / P.O. to be submitted for proof.
6. List of customers along with contact details to be furnished.
7. Following must be acceptable to interested parties :-
  - BHEL reserves the right to inspect the material at site before dispatch. The supplier shall intimate in advance enclosing a copy of test certificate of the material offered for inspection.
  - If the material received is not found suitable to our requirements, it shall be replaced free of charge by supplier.
  - Final tests shall be carried out at BHEL and material will be accepted or rejected based on this result.

  
Ashwani Singh  
Asst. Engineer (FYM)

A.K. Singh (Sr. Mgr., FYM) 

A. Sinha (AGM, FYM)