

PQR of Solda Flux Z-30

Typical Name: Solda Flux Z-30 or equivalent

Application: It is used for effective bonding between steel and Tin and Babbitt (white metal). The bonding should be so strong as to pass 100% in Ultrasonic Testing (U/T). Typical application is found in bearing metal industry.

Packing: The flux should be in liquid state and sealed in portable plastic containers of 5, 10, 20, and 25 kgs.

Quantity required: The annual quantity required is 400 kg.

Approximate value: Rs. 2,50,000 for 400 kgs.

Singh
13/7/13
(2120 D KIS)
Sr. P.E./TGM

Sr. P.E.
13/7/13
S.B.P. Singh (DGM/TGM)