

BHARAT HEAVY ELECTRICALS LIMITED, BHOPAL

FOUNDRY DIVISION	DS NO : FYM/056
DEPARTMENT PURCHASING SPECIFICATION	REV. NO : 02
	PAGE : 1 OF 1

SUPER QUICK CUT GRINDING WHEEL

(I) GENERAL :

Super Quick Cut Grinding Wheel 180 & 125 Dia. "BOSCH" Make.

(II) APPLICATION :

To be used for grinding operation in Steel and Ferrous Fettleing section.

(III) COMPLIANCE WITH NATIONAL STANDARD :

N/A

(IV) SHAPE AND SIZE :

- Size : 1. 180 x 6.7 x 22.2 mm (A 24 PBF)
2. 125 x 6 x 22.2 mm (A 24 PBF)

(V) TESTING AND APPROVAL :

Shop trial shall be done on a trial piece and dimension shall be checked by QC before clearance of material

(VI) PACKING :

Standard Packing.

PREPARED BY	
SIGN.	<i>Govane</i>
DATE	09-02-07

CHECKED BY	
SIGN.	<i>Abhinav</i>
DATE	9/2/07

APPROVED BY	
SIGN.	<i>Ashwini</i>
DATE	12/2/07

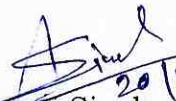
FOUNDRY DIVISION

Date : 20-02-2014

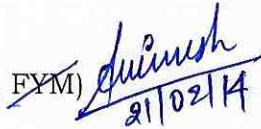
Description of Material : SUPER QUICK CUT GRINDING WHEEL
Annual Quantity : 5000 Nos.
Approx. Annual Value : Rs. 339700/-

Pre-qualification criteria for Super Quick Cut Grinding Wheel

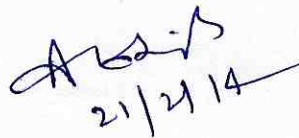
1. Supplier should be manufacturer / agent of Super Quick Cut Grinding Wheel and should be able to supply Super Quick Cut Grinding Wheel as per BHEL specification.
2. Super Quick Cut Grinding Wheel shall be used for surface finishing of steel and CI castings.
3. Super Quick Cut Grinding Wheel shall comply in general, with the requirement of the BHEL purchase specification DS No. FYM/056, Rev. 02.
4. Party should have Monthly capacity of Minimum 2000 Nos. for supply of Super Quick Cut Grinding Wheel.
5. The party should have the experience of minimum three years of making or supplying Super Quick Cut Grinding Wheel. Work order / P.O. to be submitted for proof.
6. List of customers along with contact details to be furnished.
7. Following must be acceptable to interested parties :-
 - BHEL reserves the right to inspect the material at site before dispatch. The supplier shall intimate in advance enclosing a copy of test certificate of the material offered for inspection.
 - If the material received is not found suitable to our requirements, it shall be replaced free of cost by supplier.
 - Final tests shall be carried out at BHEL and material will be accepted or rejected based on this result.


20/2/14
Ashwani Singh
Asst. Engineer (FYM)

Animesh Kumar (Sr. Engr., FYM)


21/02/14

A.K. Singh (Sr. Mgr., FYM)


21/2/14

Vivek Gupta (Sr. Mgr., FYM)


24/2/14