Water Turbine Manufacturing QAP for Tooling Items					
Description		:	Integral Hollow Ta	ips	
Check List	N. A.	:	For item : 001 & 002		TC & GC
					Final acceptance of material i.e. Hollow Tap will be given only after successfull trial at WTM shop BHEL, for both items i.e. M90X4 and M100X4.
					Thread shall be checked with "WTM" available "GO & No GO Gauge".
					Any problem at the time of trial of Hollow Tap shall be rectify by vendor within 2 months otherwise necessary action shall be taken as per purchase policy.

Akhilesh Kumar Engineer / WTM

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