Description For Clutch Plates

- (1) Vortex make or equivalent standard hardened outer clutch plate as per drawing 3/A/2008. Overall diameter: 132mm. Minor outer diameter: 119.10mm. 6 nos of eqispaced teeth on outer periphery. 4 nos of 9.5 mm diameter holes on 99.50 mm pcd. Inner diameter: 81.40 mm thickness 1.3 mm material : spring steel. Hardened & tempered to 43 $^{\sim}$ 47 HRC.
- (2) Vortex make or equivalent standard hardened inner clutch plate as per drawing 3/A/2008. Overall diameter: 116.60mm. Major inner diameter: 76.30mm. Minor inner diameter: 65.50 mm. No of inner lugs: 6. Lug width: 8.85mm. 4 nos of 9mm hole on 95.50mm, pcd. Thickness of clutch plate: 1.3mm. Material: spring steel: hardened & tempered to 43~47 HRC.