

HYDRO TURBINE ENGINEERING DIVISION

TITLE: STANDARD SPECIFICATION OF PRESSURE GAUGES

Annexure to PI

REV.NO.

PAGE: 01 OF 02

1. DISCRIPTION:

Pressure gauge with built in internal dampening device, stainless steel Bourdon tube type, suitable for Air/Water/Oil application.

2. TECHNICAL PARAMETERS:

1.) Dial size Dia 150 / Dia 160 mm

2.) Least count : 1 kg/cm² & 1bar below 0 to 60 kg/cm² or 0 to 60 bar range

: 5 kg/cm² & 5bar above 0 to 100 kg/cm² or 0 to 100 bar range

3.) Accuracy : 1% FSD 4.) Over range protection : :15 %

5.) Operating Temperature : (-)30 °C - (+) 65 °C 6.) Pointer : Black aluminium.

7.) Dial : White aluminium black lettering.

8.) Case : Natural finish stainless steel with pressure relief in case top or back.

9.) Window : Laminated steel glass.

10.) Movement : Stainless steel.

11.) Bezel Ring : Cam rings (bayonet type) natural finish stainless steel.

12.) Connections & Mounting : 3/8" BSP (M) with 22 A/F **Bottom entry** for Surface &

Pipe mounting,

13.) Protection class : IP 65

14)Pressure Range : -1 to +5 kg/cm² and -1 to +5 bar (Dual marking)

0 to 16 kg/cm² and 0 to 16 bar (Dual marking) 0 to 60 kg/cm² and 0 to 60 bar (Dual marking) 0 to 100 kg/cm² and 0 to 100 bar (Dual marking) 0 to 160 kg/cm² and 0 to 160 bar (Dual marking) 0 to 200 kg/cm² and 0 to 200 bar (Dual marking)

15.) Pressure gauge shall be equipped with toothed wheel and segments of machined type of S.S.

NOTE: Dial must be **DUAL MARKED** i.e. in kg/cm sq. and in bar

3. DOCUMENTATION:

Three copies of catalogue /drgs. showing overall dimensions, mounting detail, setting instructions, connections size etc. to be supplied along with the offer.

REV.NO 00	DIST UTIO		QTY •	APPROVED: - sd -			
PRD					PKB		
CKD	TH	HE	01	PREPARED	CHECKED	ISSUED	DATE
APPD	MM	Л (Н)	06				
DATE				SPS - sd -	VKN- sd -	PKB- sd -	3.1.14



HYDRO TURBINE ENGINEERING DIVISION

TITLE: SPECIFICATION OF PRESSURE GAUGE

Annexure to PI

REV.NO.

PAGE: 02 OF 02

4. TESTING & CALIBRATION CERTIFICATE:

All the pressure gauges are to be supplied in fully tested & calibrated conditions. 6 copies of test and Calibration certificate are required.

5. GUARANTEE CERTIFICATE:

Supplier shall submit the 6 copies of guarantee certificate against bad workmanship / defective material for the period of 18 months from the date of dispatch OR 12 months from the date of commissioning.

 $Make:-Budenberg\,/Ashcraft\,/Wika\,/Forbes\,Marshal$