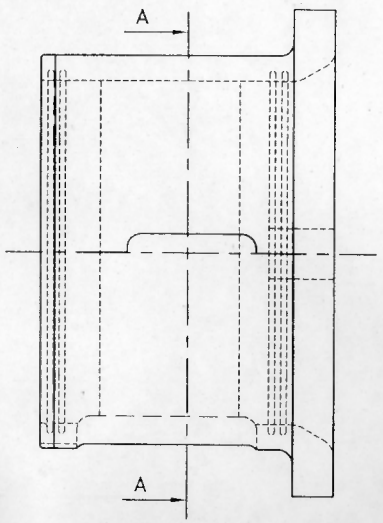
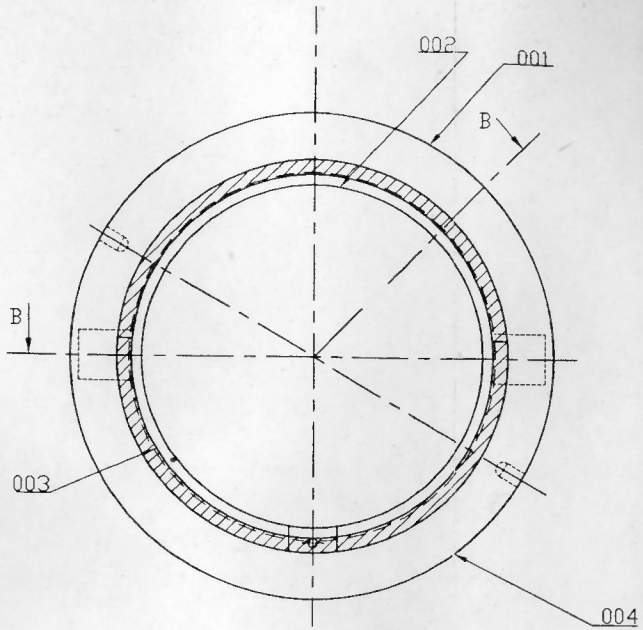
FIRST ANGLE PROJECTION

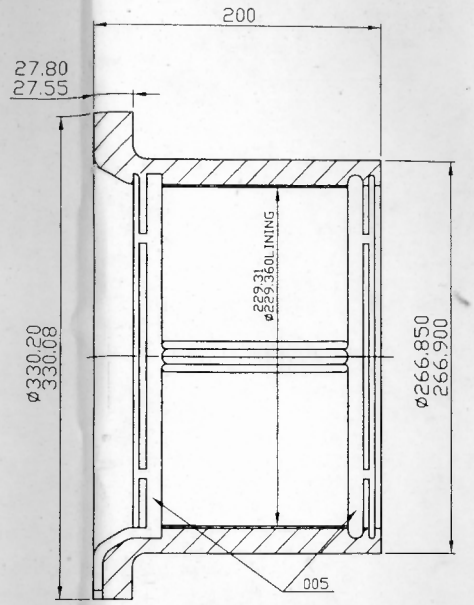
DRG. NO. TME/SKETCH/10

(ALL DIMENSIONS ARE IN mm)





SECTION–'AA'



SECTION–'BB'

NOTES:–

1- FINISHED WEIGTH OF ONE COMPLETE BEARING 29.41K.G.
2- ONE UPPER HALF AND ONE LOWER HALF BEARING MAKE ONE SET OF AXLE BEARING. TWO SETS REQUIRED PER MOTOR.
3- WHITE METAL LINING TO BE ULTRASONICALLY TESTED.
4- IT. 006 TO BE STUCK SUITABLY USING DENTRITE RUBBER COMPOUND OR DUNLOP ADU

VAR.00	REMARKS	VAR NO.	ITEM NO.	DESCRIPTION	STD.	DRAWING NO.	IT.NO.	MATL. CODE	A/C	UNIT WT.	UNIT	QTY.	ZONE
002			006	FELT 8THKX17X70 EXTRA FIRM VARIETY				IS:1719			KG		
004			005	NYLON RING							KG		
001			004	AXLE BEARING (LOWER HALF)				IS:1458-65 CLASS:IV			KG		
001			003	LINING BABBIT (LOWER HALF)				IS:25-1979 Gr.8A			KG		
001			002	LINING BABBIT (UPPER HALF)				IS:25-1979 Gr.8A			KG		
001			001	AXLE BEARING (UPPER HALF)				IS:1458-65 CLASS:IV			KG		

28 — CARD TYPE-3 | 28 — CARD TYPE-1 | 28 — CARD TYPE-2

ADDITIONAL INFORMATION

STATUS OF DRAWING

DISTRIBUTION OF PRINTS

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT

BHARAT HEAVY ELECTRICALS LTD. BHOPAL

	NAME	SIGN	DATE
DRN	A.JHARIA		08.07.13
CKD	P.GUPTA		08.07.13
APPD	P.GUPTA		08.07.13

NO.OF VAR. 01

REV.	DATE	ALTERED / CHECKED / APPD.	ZONE

DEPT.	UNTOL. DIMS. GR.	SCALE	WEIGHT(K.G.)	REF.TO ASSY.DRG.	ITEM NO.	NO.OF ITEM
TME		NTS	29.41	NA	NA	006
CODE 405						

TITLE: AXLE BEARING CE &PE

DRAWING NO. TME/SKETCH/1002 REV. 00