

Annexure to indent no. 240138162

1. Bearing shell is to re babbitted as per drg no 01181801010.
2. Related Major material spec HW 19361, AA12114, HW12142, AA12022.
3. Babbitting of bearing to be done by centrifugal process with virgin white metal confirming to BHEL spec HW12897 / ORGO V-738.
4. Final bore size should be taken as  $450.05^{+0.01}$  mm.
5. Ultrasonic testing as per HW 0850195, DP test on surface and joints as per BHEL spec. HW 0850195 to ensure surface, free from pin holes, inclusions and crack if any.
6. Quality plan shall be furnished for our approval before start of manufacturing of bearing. Material TC, NDT test report & inspection test shall be furnished before dispatch of bearing.
7. Prior approval on any kind of deviation shall be obtained.
8. Inspection call shall be given well in advance notice of 3 days.

  
SYED ADNAN AHMAD

सहायक अभियंता-II (एच.टी.ई.) / Assil. Engg. II (S.T.E.)  
भारत हेवी इलेक्ट्रिकल्स लिमिटेड, भोपाल  
Bharat Heavy Electricals Ltd., Bhopal