







25

ANNEXURE B

Indent item no.	Description	QTY (nos)
1	60 KV	25
2	110 KV	25
3	150 KV	20
4	220 KV	30

Each assembly consist of following items:

sl no.	Sub Assembly	Number of sub components	Raw material	BOM NO	Weight (Kg) / size (in mm)			Quantity / Assy.	Pictorial view	
					Insulation Class (KV)	Length (mm)	Quantity distributed for 100 numbers of order			
I.	Oil Compartment Sub Assemblies:	Cylinder	Glass filament wound epoxy bonded tubes	VD 458 X O/D 478				1		
					V10572 VAR 07	60	805			25
					V10572 VAR 08	110	935			25
					V15610 VAR 09	150	1065			20
					V15610 VAR 10	220	1165			30
				Note:						
		Bottom Assy	Aluminium gravity Die Casting		15 kg		100			
		Gears	SG Iron gravity casting		3 kg approx.		100	1 		
II	TC Head and its cover	TC Head Upper	Aluminium Gravity Die Casting	V13244 Var 02	22		100	1 		
		TC Head Lower	Aluminium Gravity Die Casting	V13244 Var 02	16		100	1 		
		Head Cover	Aluminium Gravity Die Casting	V16548 Var 07	10		100	1 		
		Upper Gear	Aluminium housing and worm gear	V86824 var 05	3		100	1		

Note	1. In the Oil Compartment assembly, the cylinder will vary according to insulation level. all other parts will remain same.
	2. In the Bottom Sub assembly gear arrangement may vary which will be illustrated later.

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